

Environmentally Responsible Closure Planning

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Presentation Overview

- 1.Introduction Why Environmentally Responsible Closure Planning
- 2. Tailings dams and closure
- 3. Design for Closure
- 4. Best Practice Principles
- 5. Opportunities and Social Responsibility
- 6. Conclusions the future of closure planning



1. Introduction – Why Environmentally Responsible Closure Planning



1. Introduction – The Need for Environmentally Responsible Closure Planning

- Legacy of old orphan / abandoned mine sites
- Regulatory frameworks only in the late '60s – early '70s, but not for closure!
- Closure planning '80s
- Driven by potential liability left behind
- Increased awareness







Introduction (cont'd)

- Nowadays mine closure plans required for :
 - Advanced exploration
 - Mine operation
 - Before you even start digging!
- Bonds come with the package...
- Legislation in almost every major jurisdiction
- In Canada Yukon is the most recent





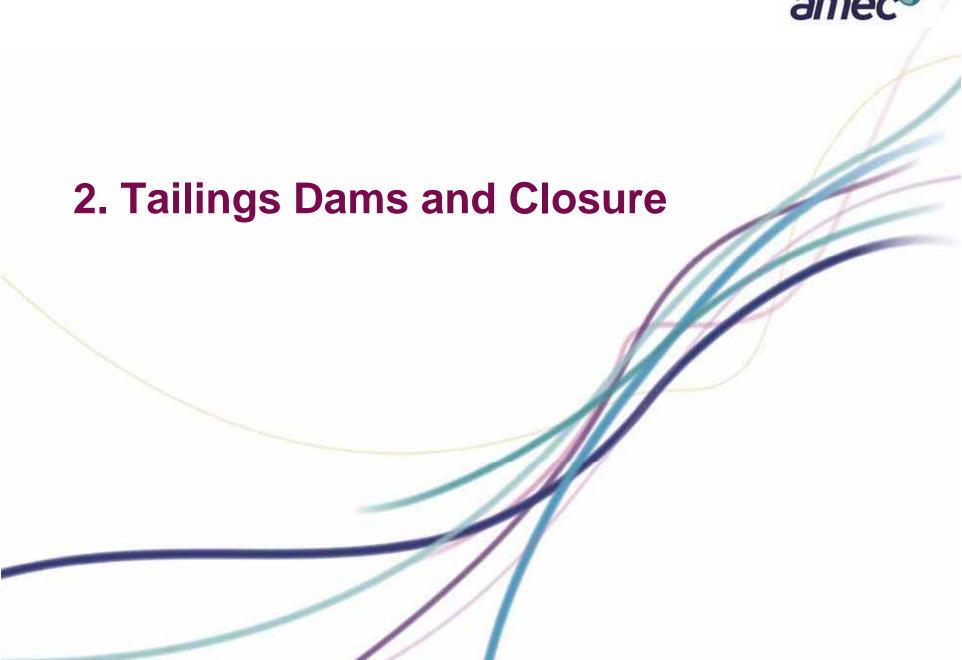


Introduction (cont'd)

- The good news:
 - 82% of accidents and 91% on failures have occurred in active ponds / operating mine sites (USCOLD, 1994). Closed sites look good!
- Now the "not so good news":
 - It is estimated that less than 1% of all tailings dams in the world are actually closed AND have a properly implemented Closure Plan. And that is a very optimistic number, apparently....

Need for Responsible Closure Planning

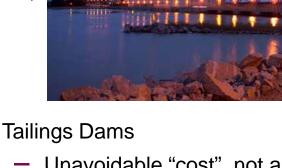






Closure: Water Retention vs. Tailings Dams

- Water Retention Dams
 - Well known construction history
 - Often "closure" not addressed
 - If addressed towards the end of the life cycle
 - Can be decommissioned
 - Assets that could be replaced / upgraded?





- Unavoidable "cost", not asset
- Will be there "forever"
- "Walk away" design solution is ideal but seldom attainable
- More recent: Reprocessing tailings = are we moving the problematic to a different site?





Challenges at Closure

- Design adjusted over the life of the mine
- QC records not always great
- Ground and structural monitoring instrumentation
 - Limited for small and medium size
 - Much better for large dams
 - Focus more on environmental aspects
- Other changes occur (ore body, TMA expansions, deposition points/methods, geochemistry, available borrow materials, etc.)
- Modest amount of in situ testing available



So where do we start Designing for Closure ??





3. Design for Closure - Simple Rules

#1: The Closure Plan is a Living Document

- Original Closure Plan a concept only
- Prepare concept with long term vision plan ahead
- Update often think sustainability

#2: Keep Good Records



- Plan closure in advance – not at closure!





3. Design for Closure - Simple Rules

#3: Exercise Due Diligence

- Act when problems arise
- Use proper tools & techniques
- Manage risk (DSIs, DSRs, OMS, EPPs)



#4: Implement Progressive Rehabilitation Measures

- Do not wait to the last minute
- Saves time and \$\$
- Minimizes risk



Design Criteria for Closure

Design Criteria:

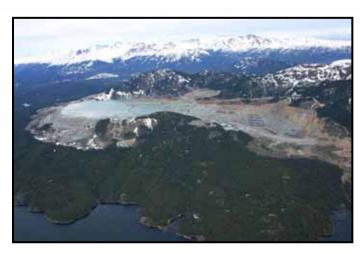
- 1:1000 years events minimal maintenance acceptable
- Probable Maximum Flood (PMF) and Maximum Credible Earthquake (MCE) – major repair work acceptable, but not failure
- Include natural hazards (droughts, landslides, avalanches, etc)
- Design for long term chemical effects (ARD, ML) and ensure long term compatibility of materials (brine vs. clay liners, acidic seepage vs. synthetic liners, etc)

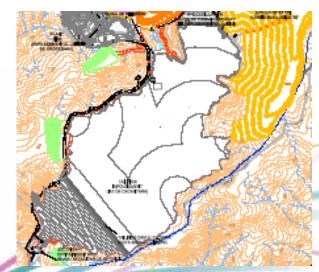




Design Criteria for Closure – Recent examples

- Huckleberry Mine, BC:
 - Long term TMF Spillway design criteria is: 4-day duration PMF plus a 1:100 snowmelt event
- Rosia Montana Mine, Romania
 - TMF designed to contain equivalent of two PMF events
 - At closure, spillway designed for PMF







Design Criteria for Closure (cont'd)

- The Environmental Design Flood (EDF) is explicitly addressed in the British Columbia 1998 guidelines: ARD contaminated waters must not be released under a 1 in 200 years flood (minimum design criterion)
- Regarding stability analyses: the minimum design safety factor for shear failure under static loading is suggested to be increased (e.g. to 1.6 - 1.8 from the conventional 1.5, Davies & Szymanski, 2003)





4. Best Practice Principles

- Minimize risk of failure
- Minimize water quality issues
- Minimize issues related to maintenance



Best Practices to Minimize Risk of Failure

- Some Considerations to Include in Closure Design:
 - Minimize the amount of water in the pond
 - Ponded water away from the dam and close to the spillways
 - Avoid complex systems for drainage, intricate covers
 - Use wide, well graded filter zones to minimize piping potential
 - Embedded pipes & culverts not desirable anymore!
 - The 'dry' spillway concept a dry spillway should be considered standard practice, particularly for remotely located tailings dams
 - Reshape, re-grade and re-vegetate to blend with the surrounding landforms and the environment
 Minimize visual impact



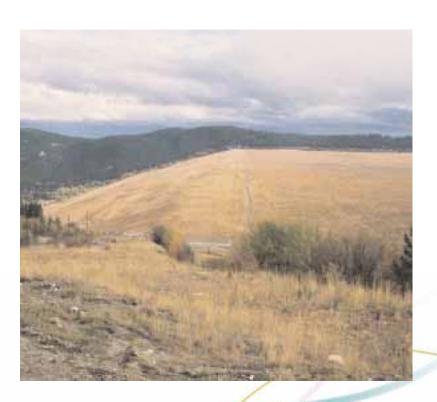
Best Practices to Minimize Risk of Failure

Post-closure monitoring

- Collect data and USE IT!
- Regularly check on instrumentation effectiveness
- Safely store data priceless for years to come

Dam safety

- Continue the DSIs
- DSRs still required 10 15 years, especially if extreme events do occur at the site.
- DSRs could be triggered by actual or anticipated changes in meteorological or seismic database.
- Consequence classification to be reviewed
- Closed tailings dam subject to many revisions (as opposed to conventional water retention dams)





Best Practices to Minimize Water Quality Issues

- Water covers for minimizing ARD potential:
 - Use of natural lakes where possible
 - Confirm and ensure long term positive water balance
 - Include in design a five-year sequence of dry years climatic data
 - Most cases requires fish habitat compensation
- Redirect surface runoff away from the TMF





Best Practices to Minimize Water Quality Issues – cont'd

- Use engineered (evapotranspiration or capillary barriers) covers only where supported by laboratory and in situ trials
- Evaluate purpose of the cover system (Oxygen ingress? Net percolation?)
- Laboratory is useful but test plots- a must!
- Or do you need / want encapsulation (HDPEs, GCLs)?
- Locally available borrow material vs. liners = always a \$\$\$ issue.





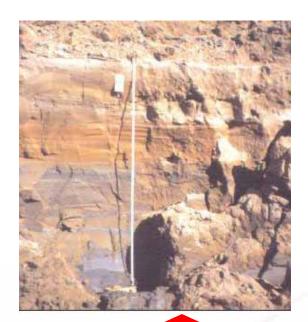
O'Kane Consultants, 2004



Best Practices – Capping of Tailings

TAILINGS ACIDITY

HIGH pH CIRCUMNEUTRAL LOW pH ACID GENERATING POTENTIAL Moderate to HIGH AGP Moderate Risk High Risk Potentially High Potentially High Salinity/Phytotoxicity Salinity/Phytotoxicity MODERATE AGP Moderate Risk High Risk Potentially High Salinity/Phytotoxicity Potentially High Typically High salinity/Phytotoxicity Salinity/Phytotoxicity Moderate Risk Low Bisk/Benign Low Risk/Benign Potentially High Moderate Salinity Moderate Salinity Salinity/Phytotoxicity GeoSystem Analysis Inc.



Do you need a cap? What type?

Minimize Potential for Eventful Maintenance Programs

- Avoid water treatment plants
 - Use natural attenuation / treatment/ phytoremediation
 - Construct sustainable ecosystems
 - Use passive barriers
- Avoid pumps / mechanical / hydraulic equipment
- Implement more robust alternatives if some data is missing (e.g. coarser riprap, etc.) – don't be shy
- Use "belt and suspenders" approach in higher risk cases, i.e. redundancy, to get warnings





Post-Closure - Critical Aspects to Look For

- Signs of internal erosion
- Long term changes in material properties could affect drainage, surface runoff, infiltration rates
- The effect of the hydraulic gradient on slope stability
- Interaction between deposited tailings and sealing elements /

foundation within the tailings dam

- Seepage points
- External erosion on slopes
- Sustainability of revegetated areas





General reference documents

- MAC Guidelines
- CDA Guidelines –
 limited applicability but a good resource
- Provincial regulations and guidelinesuseful info
- ICOLD Bulletins on tailings dams, from #44 (issued in 1982) to #121 (issued in 2001)
- Technical papers conference proceedings, journals
- Research reports (CANMET, MEND, etc)









5. Opportunities at Closure

A multitude of options available:

- Teaming up with other stakeholders
- Reuse and reclaim land
- Involve local organizations
- Use opportunities for research, testing, social aspects.





Opportunities at Closure (cont'd)

Co-disposal of waste:

- Co-disposal options related to mixing of tailings and waste rock
- Sub-aqueous disposal of PAG waste rock into TMFs
- Co-disposal of waste from other sources (municipal sludge, dewatered paper sludge residue) with tailings

Research & Development

- Partner with research centers to undertake / evaluate alternative methods and materials
- Example: EU initiative on new materials; UBC on co-disposal of waste, UofM & UofA on direct revegetation of tailings and of oil sands; CANMET and the MEND program, etc., etc., etc.



Opportunities at Closure (cont'd)

- Co-disposal of waste:
 - Example: Highland Valley Copper,
 BC: evaluation of using biological treatment to lower molybdenum levels in the pit lakes (uptake of metals into algae)
 - Also, reuse of biosolids from Greater Vancouver Regional district to improve and sustain revegetation and tree planting (1.7 million tree seedlings and shrubs).





More Opportunities at Closure

- Partnership with Government and Local communities
 - Example: Xstrata Nickel Manibridge Mine in MB;
 - Partner with MB Conservation, local Boys and Girls Club, and the local school for a "Plant a Tree" environmental awareness days.
 - Ecosystem re-establishment.
- Explore Post-Mining Usage of TMAs
 - Examples: BC, Highland Valley
 Copper used as a pasture







6. Conclusions – the Future of Closure Planning



Conclusions

- Closure plans must address (at least) the following aspects of long term closure of tailings facilities:
 - Physical stability and integrity of the dams and their appurtenant structures
 - Chemical and geochemical stability of tailings
 - Water management
 - Sustainable land reclamation for the return of the site to a viable post-mining land use
- Strategic partnerships and community involvement in closure planning have been beneficial for all stakeholders



Conclusions (cont'd)

Due Diligence + Best Practice + Engineering Judgment + Community engagement

Optimized, lower risk, more sustainable closure plan

Questions / Comments?



A final message on Closure Planning

The process of closure planning is like the process of loss ... of the mine

- The first step is denial This can't be what's required to close the mine??
- The second is bargaining Why me??
- The third is anger The bond is how much?
- The fourth is despair This is never coming off the books!!
- The fifth and last step is acceptance I guess I never lost the mine after all

Thank you!